

Service description

Product: VM420	Service description No. 4120-S013	Ver: 1
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Symptom

Leakage in filler cap for hydraulic oil tank.

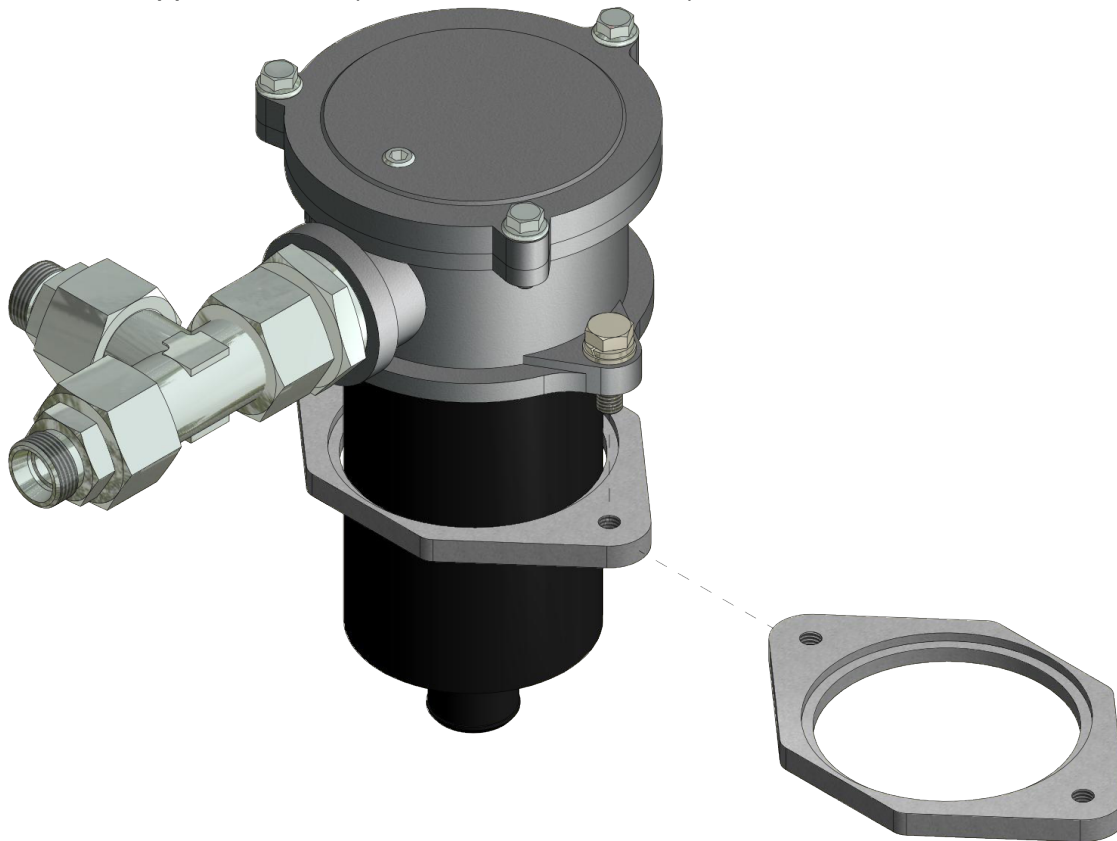
- Valid for serial No from No. 09001 till and including No. 09085

Cause

The return filter being directly attached to the tank. Vibrations during use might cause leakages around the filler cap.

Solution

Mount a support washer (our item No, 14120274) at the inside of the oil tank.



1. Dismount filtering unit
2. Loosen the filter housing
3. Dismount the two 8 millimeter thread inserts fixed to the sheet.
 - Apply the fastening screws for the filter to avoid thread inserts from falling into the tank.
4. Position the support washer downside the aluminium sheet and fasten the filter unit.